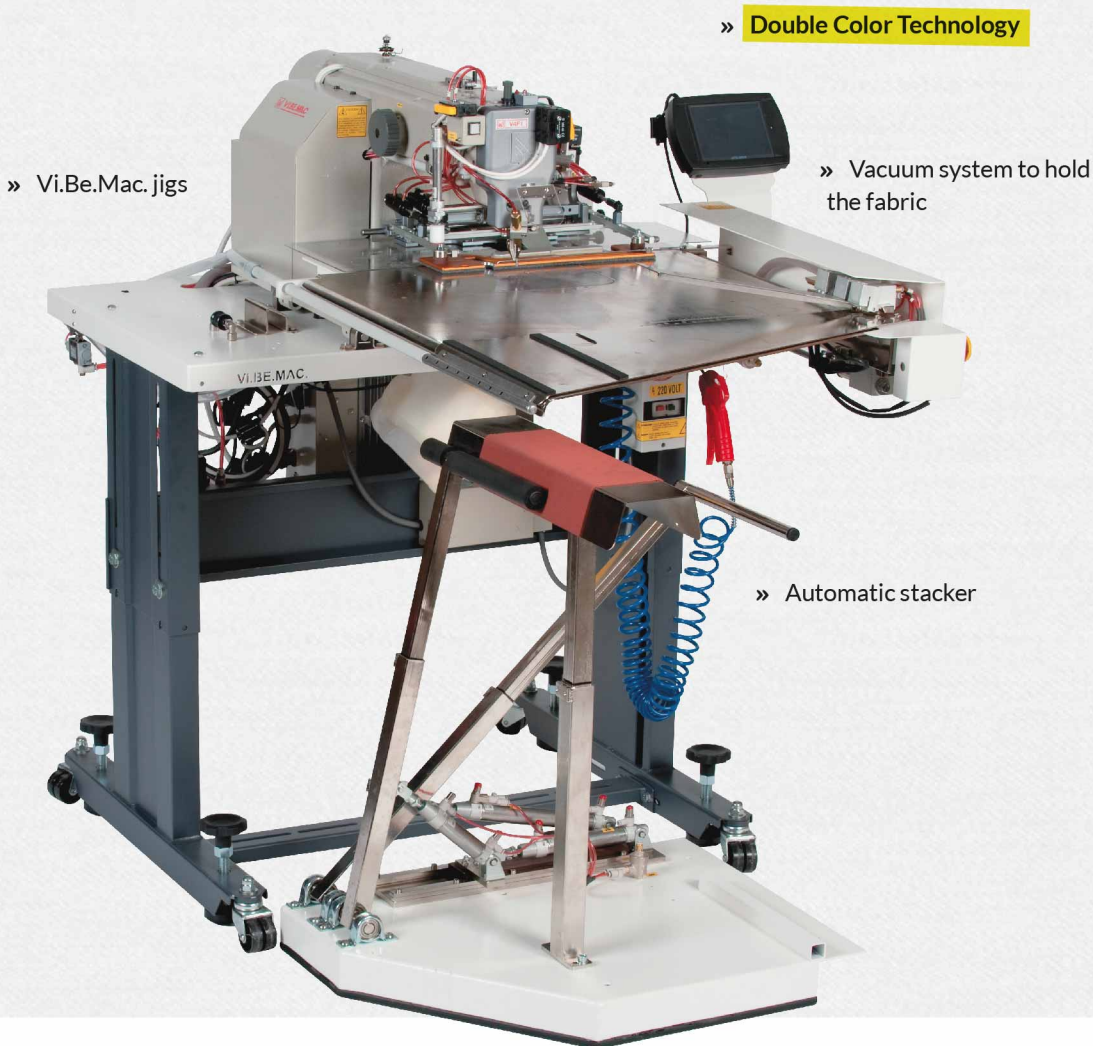


# 1010V4F1



## AUTOMATIC FLY PIECE UNIT



» Vi.Be.Mac. jigs

» Double Color Technology

» Vacuum system to hold the fabric

» Automatic stacker

This unit, like every Vi.Be.Mac. unit represents the concept of constant stitching quality and productivity.

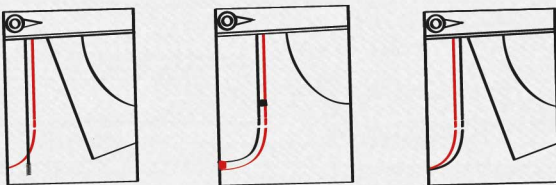
The 1010V4F1 (double needle) or the 1010V4F1M (single needle) are two automatic programmable units which carry out **"J" seam on the front fly panel, on jeans, casual trousers and workwear**. This machine permits to create a customized **"J" pattern with the maximum freedom of style**, satisfying any fashion request, with no cost in terms of extra jigs. It can be transformed for operations like back pocket embroidery, sewing darts and pleats, run flap stitch, simply by purchasing the necessary parts. The 1010V4F1 can achieve an incredible production rate, **with no need of skilled operator**. Is your buyer requiring a very complicated fly design? Are you manufacturing your own brand and your desire is to differentiate your product from those who copies yours? **1010V4F1 is the solution!**

## TECHNICAL FEATURES:

The 1010V4F1 gives a perfect match between fly-piece and front left panel. It is possible to apply in one sewing cycle front left panel together with the zipper/button hole. Thanks to the loader and the stacker devices the machine can achieve an incredible production rate, with no need of any skilled operator or helper who marks the front left panel. The sewing area is the widest in the market (245 x 145 mm), while the moulds are the cheapest worldwide (local made in 5 continents). The sewing patterns are supplied by Vi.Be.Mac. through email in maximum one working day, thanks to the USB flash memory device it is possible to upload the program directly on the machine's control box. In small textile companies, where production is not high enough to require the use of the unit for 8 consecutive hours, the machine can perform other operations mentioned above.

## SPECIFICATIONS:

- \* **Sewing Head:** Mitsubishi PLK-G10 MAXI Vi.Be.Mac.
- \* **Max Sewing Area:** 258 X 158 mm
- \* **Clamp Sewing Area:** 245 X 145 mm
- \* **Stitching Length:** from 0,1 to 20 mm (0,1 Step)
- \* **Max Sewing Speed:** 2800 rpm (single needle version) / 2500 rpm (double needle version)
- \* **Time Required To Change Clamps / Moulds:** 3 min
- \* **Easy Design Program**
- \* **Power Supply:** 220 V 50/60 Hz
- \* **Sewing Machine Motor:** Ac Servomotor Mitsubishi 750w (Direct Drive System)
- \* **Control Box:** Mitsubishi PLKGCU20
- \* **Air Consumption:** 20 L/min



J-STITCH



STACKER